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Brandt KDN-650/20 Edge Bander

Machine: Edgebander

Brand: Brandt

Model Number: KDN-650-20

Year of Manufacture: 2005

- Brandt Edge Bander - Brandt KDN-650 Optimat Edge Bander
- 0.4 - 20 mm (0.016" - 25/32") Edge capacity, Panel thickness 8 - 60 mm (5/16" - 2-3/8"), Minimum panel length 160 mm (1/2") minimum width
- PC-16 Integrated Microprocessor Line Control for Programming the various Working Functions
- Control Panel located at front of machine for operator convenience
- Universal Automatic Magazine for Strip and Coil Feeding with strengthened precutter for cutting PVC from the coil, 800 mm for large 3 mm PVC coils; includes solid wood in-feed device
- Glue Station - Quick heat up Granulate Gluing System with large granulate hopper with automatic glue feed system, pre hopper and glue roller (required for glue demand of thick, long workpieces), glue temperature indication of both pre-melt LED thermostat display visible to operator; includes reversible rotation of glue application roller and retractable glue roller glue heat zone control for optimum gluing strength
- Pressure Section - First pressure roller driven and (4) idle pressure rollers, all with pneumatically controlled side pressure

- End trim Station - (2) 1 HP motors, 12,000 RPM; straight and chamfer capability, Chamfer up to 15°. Program controlled straight to bevel
- Top and bottom flush trimming station - (2) 2 HP motors, 12,000 RPM; with digital "Quickset" system. Includes straight in position vertical indexing via program control
- Top and bottom fine trimming station - (2) ¾ HP motors, 12,000 RPM; with digital "Quickset" system. Tilt range 0 - 25°. 1 cutters. Program controlled pneumatic indexing
- Scraping Station with Knives - For scraping of roughly trimmed PVC edges in order to remove cutter marks; includes dig for lateral positioning of top and bottom scraping knives and program controlled pneumatic indexing; equipped with auto
- Top & bottom buffing Station - (2) 1/3 HP motors, 2,800 RPM, inclinable vertically and horizontally
- Feed chain track speed - 46 FPM; 3 HP feed drive
- Equipped with digital height indicator, Electronic Frequency Changer for all trimming motors

FOB Pacific, MO

Machine specifications are based on original manufacturer's information and are subject to verification. Equipment is subject to prior sale without notice. Prices quoted do not include any sales or use tax. Carting of used machinery is not included.