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Brandt KDN-340 Edge Bander

Machine: Edge Bander
Brand: Brandt
Model Number: KDN-340
Year of Manufacture: 2006

- 0.4 - 3mm (0.016" - 1/8") Edge thickness capacity
- 8mm - 50mm (5/16" - 2") Panel thickness capacity
- Automatic coil and strip feed magazine, large coil table (800mm diameter) to accommodate 3mm PVC coils, strengthened precutter for cutting 3mm PVC from coil
- Hot melt granulate glue application system with quick heat up time; automatic reduction of glue temperature if not run within 15 minutes, lowers the temperature to approximately 150° C with re-heat time approximately 2 ½ minutes; reversible glue roller application
- First pressure roller driven and one idle pressure roller equipped with digital setting system
- End trimming unit – (2) motors, 0.25 HP each, 12,000 RPM, rotates 0 to 15°
- Top & bottom fine trimming unit – (2) trimming motors, 0.33 HP, 12,000 RPM, tiltable from 0° to 15°, includes digital counter for easy changeover
- Top & bottom scraping unit with top, bottom and side tracing devices; for finishing of roughly trimmed thick PVC edgings to remove the trimming marks, standard 2mm and 3mm radius PVC edges
- Buffing unit (top & bottom) – (2) motors
- Equipped with Electronic Line Control
- Automatic height adjustment with top pressure beam for all work stations. Equipped with digital height indicator for setting of upper pressure beam
- Control panel located at machine infeed for operator convenience, electronic frequency changer for all trimming motors, 36 feet per minute feed speed, sound enclosure with window, workpiece support track extendable to 19.5" (500mm)
- Electrical connection: 208/230/440/480 volt, 3-phase; Amperage: 16 amps @ 230 volts; Dust extraction: 100 mm (4"), 600 CFM; Compressed air connection: 0.18 CFM per panel, 6 bar (85 PSI)

FOB Midwest

Machine specifications are based on original manufacturer's information and are subject to verification. Equipment is subject to prior sale without notice. Prices quoted do not include any sales or use tax. Carting of used machinery is not included.