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Brandt KDF-530C Edge Bander

Machine:

Edgebander

Brand: Brandt

Model Number: KDF-530C

Year of Manufacture: 2006

- Brandt Edge Bander - Brandt KDF-530C Edge Bander with Premill
- 0.4 - 8 mm (1/64" - 5/16") Edge capacity, Panel thickness 12 - 55 mm (1/2" - 2-3/16"), Minimum panel length 160 mm (6-3/8") and 65 mm (2-1/2") minimum width
- Equipped with Integrated Line control - No limit switches used for setting workstation function
- Joint Trimming Unit for pre-trimming of the workpiece prior to gluing- (2) 3 HP motors - (1) Clockwise and (1) Counterclockwise, 12,000 RPM; Vertical spindle via digital settings - Horizontal positioning via electro - pneumatic control
- Universal Automatic Magazine for Strip and Coil Feeding with strengthened precutter for cutting PVC from the coil - 800 mm Diameter coil table for large 3 mm PVC coils
- Glue Station - Quick heat up Granulate Gluing System with quick change tank for easy maintenance and glue color change, includes reversible rotation of glue application roller; Pressure Section with (1) large driven pressure roller and (2) secondary rollers with controlled side pressure
- End trim Station - Straight-Chamfer 0 to 15° - (2) 1/4 HP - 12,000 RPM motors; program controlled indexing from straight to bevel end trimming
- Fine Trimming Station - (2) 3/4 HP - 12,000 RPM motors; Servo Motor Positioning of the side copy rollers
- Contour Trimming Unit - (1) 1/2 HP - 12,000 RPM motor; For corner rounding of thick PVC Edges
- Scraping Station with Knives - For scraping of roughly trimmed PVC edges in order to remove cutter marks; program controlled pneumatic indexing
- Top & bottom buffing Station - 2,800 RPM motors, inclinable vertically and horizontally
- Feed chain track speed - (2) Speeds: 36 FPM when contour trimming, otherwise 46 FPM; 3 HP feed drive
- Equipped with digital height indicator, Electronic Frequency Changer for all trimming motors

FOB Pacific

Machine specifications are based on original manufacturer's information and are subject to verification. Equipment is subject to prior sale without notice. Prices quoted do not include any sales or use tax. Carting of used machinery is not included.