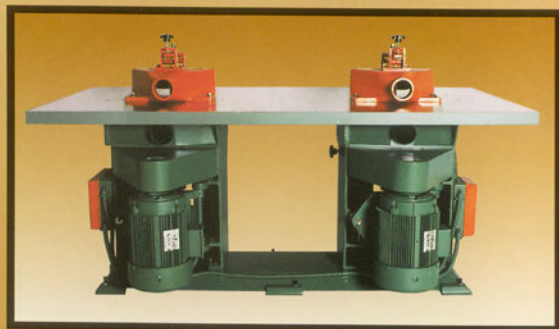


Northfield

LARGE TOP DOUBLE SPINDLE SHAPER

with 42" x 84" table

Guards, alum dust
spouts & foot brakes
are standard equipment



Rear view showing sub table dust outlets and guard mounting. Drive motors are mounted on hinged motor base. Gives accurate belt tension. Pulleys and belts are guarded.

Optional:
Nested Throat Plates



Northfield Double Spindle Shapers are constructed with rugged iron castings and balanced rotating components to assure vibration free performance. The 42" x 84" table provides room for mounting feeders and gives full support for large jigs and fixtures. Spindles are available to 1-1/2" dia. and up to 8" in length. TEFC motors to 15 HP can be provided. Under table dust outlet improves dust and chip extraction.



The spindles are machined from stressproof steel and are precision ground. The wide separation between the upper & lower sealed for life bearings provides extreme shaft rigidity when running large diameter cutterheads. The heavy yoke assembly with full length gibbed vee ways maintains deflection-free bearing and spindle alignments.

Optional K-50 fences accommodate up to 8" diameter cutterheads and vents chips to rear. Each cast iron fence plate is independently adjustable without moving the box frame. Maple die-board fences are standard. Guard mounts to top of fence.



BASE: Heavy quill-base castings with flanged floor base gives firm setting. Yoke ways are carefully machined to assure full yoke bearing.

TABLE: Heavy duty, well ribbed castings allow attachment of oversized jigs and fixtures. Top surface is accurately ground – allows stock and forms to slide easily. Has fitted table ring at the spindle.

YOKES: Gibbed yokes, carefully machined and fitted into base assures absolute vertical spindle position through any adjustment. Precision ball

bearings are sealed for life – need no lubrication.

SPINDLES: Rugged 1" diameter by 5" long spindle is accurately machined and ground for high speed production. Optional spindle sizes available.

DRIVES: 3, 5, 7-1/2, 10 or 15 HP rear-mounted motors swing on hinges to allow easy access. Has 2-1/2" endless belt drive with screw adjustment for close belt tensioning. Shaper is equipped with magnetic starter and 110 volt push-button controls.

SPECIFICATIONS

| | | | |
|--|--|--|------------------------------|
| Diameter of Spindle (standard machine) | 1" | Size of dust spouts | 4" |
| Vertical adjustment of Spindle | 4-1/2" | Each 4" dust spout requires approx. 400 CFM air flow for dust collection | |
| Length of Spindle at Collar | 5" | Horsepower | 3, 5, 7-1/2, 10, 15 TEFC |
| Size of Table | 42" by 84" | Size of Throat Hole (standard machine) | 4-1/2" |
| Distance Between Spindles | 42" | Floor Space | 84" wide x 45" deep |
| Height of Table Top | 34-1/2" | Domestic Shipping Weight | 3100 lbs. |
| Spindle Speed | 8000 RPM | Export Shipping Weight | 3500 lbs. |
| Spindle Rotation (front of machine) | RH Spindle: counter clockwise LH Spindle: clockwise | Cubic measure export boxed | 128 cu. ft. |
| | | Voltages | 208, 230/460, 575 3 ph 60 hz |

ACCESSORIES

K-50 fences with hold down springs
 Micrometer adjust for K-50 fences
 3/4, 7/8, 1-1/8, 1-1/4, 1-3/8, 1-1/2 solid spindles
 6-1/2" spindle length 1, 1-1/8, 1-1/4, 1-3/8 & 1-1/2 solid spindle only
 8" spindle length 1-1/4, 1-3/8 & 1-1/2 solid spindle
 Opposite spindle rotation RH, CW, LH, CCW
 Reversing solid spindles with reversing switches
 Detachable non-reversing spindle screw-on type 3/4,
 7/8, 1, 1-1/8, 1-1/4"
 Detachable reversing spindle taper type 3/4, 7/8, 1, 1-1/8"

Detachable router top 1/2" hole
 Collet spindle (3/4" max. collet bore)
 6000 or 4000 RPM spindle speed
 NEMA 12 electric with fused disconnect
 24-volt push-button
 Hand brake in lieu of foot brake
 Switch to disconnect power upon actuation of brake
 Miter gauge and dovetail slot (table ends only)
 Single phase 3, 5, 7-1/2 HP, 220-volt
 Throat hole and plates available: 8", 6-1/2" and nested
 Modifications to customer's order

Northfield

FOUNDRY & MACHINE CO.

320 North Water Street
 P.O. Box 140
 Northfield, Minnesota 55057 USA

PHONE: 507-645-5641
 FAX: 507-645-4005
 E-mail: northfieldmachinery@mircroassist.com

